

FMTD64

Forbes Marshall Thermodynamic Trap

Description

The Forbes Marshall Thermodynamic Trap FMTD64, with inbuilt strainer and full stainless steel construction, is best suited for header and mainline drains.

Size and Pipe Connections

DN 15 and DN 20

Screwed BSPT/NPT/BSP and socket weldable ends

Notes

1. Available with Class 150, 300 and 600 weld on flanges on request
2. Available with IBR certificate

Optional Extras

ISOTUB- An insulating cover which prevents the trap from being unduly influenced by excessive heat loss such as when subjected to low outside temperature, wind, rain etc.

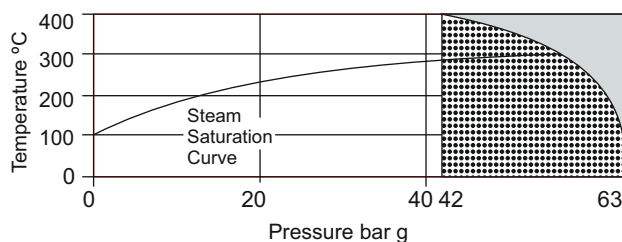
Limiting Conditions

| | |
|--|----------------------|
| Body design conditions | PN63 |
| PMA Maximum allowable pressure | 63 bar g |
| TMA Maximum allowable temperature | 400°C @ 42 bar g |
| Minimum allowable temperature | 0°C |
| PMO Maximum operating pressure | 42 bar g recommended |
| TMO Maximum operating temperature | 400°C @ 42 bar g |
| Minimum operating temperature | 0°C |
| Minimum operating pressure for satisfactory operations | 0.25 bar g |
| Designed for a maximum cold hydraulic test pressure of | 95 bar g |

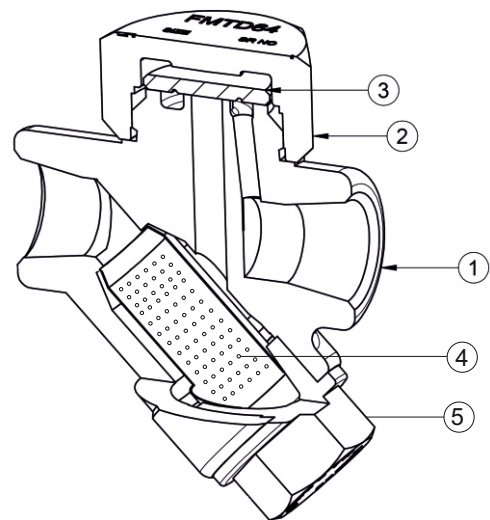
Note : for lower operating temperatures consult Forbes Marshall

PMOB : Maximum back pressure should not exceed 80% of the inlet pressure under any conditions of operation otherwise the trap may not shut-off.

Operating Range

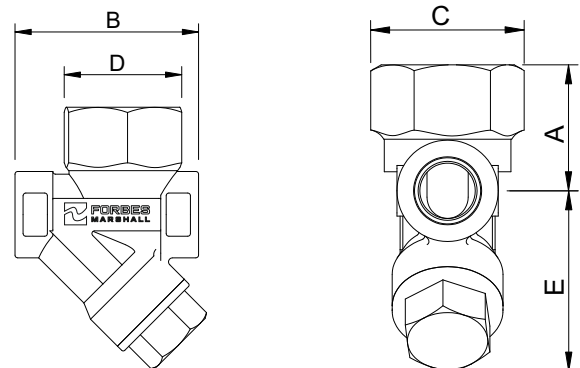


- The product must on be used in this region.
- The product should not be used in this region or beyond its operating range as damage may occur to the internals.



Material

| No | Part | Material | Standard |
|----|-----------------|-----------------|---------------------|
| 1. | Body | Stainless Steel | ASTM A 743 Gr-CA40 |
| 2. | Cap | Stainless steel | BS 3146 ANC 2 |
| 3. | Disc | Stainless steel | ASTM A 240 SS 420 |
| 4. | Strainer Screen | Stainless steel | ASTM A 240 Type 304 |
| 5. | Strainer cap | Stainless steel | BS 3146 ANC 2 |



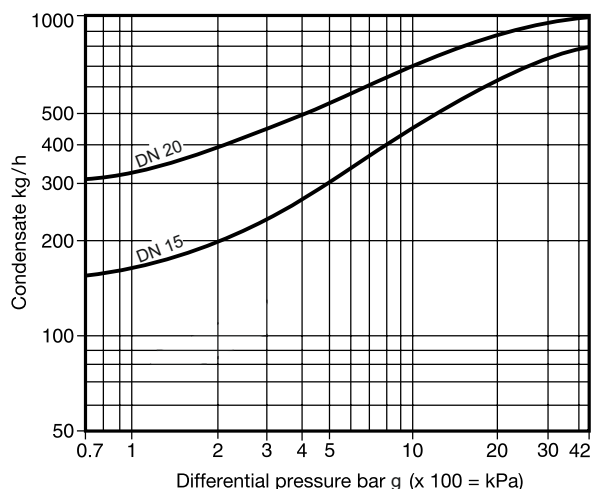
Dimensions (approx.in mm)

| Size | A | B | C | D | E | Weight |
|-------|----|----|----|----|----|--------|
| DN 15 | | | | | | |
| DN 20 | 42 | 78 | 50 | 44 | 57 | 0.8 kg |

Salient Features

1. Complete stainless steel construction ensures better mechanical and corrosion resistant properties.
2. The disc and seat, hardened by induction hardening process to about 45RC can withstand continuous water hammering conditions.
3. Seat integral part of the body, eliminates leakage- prone joints and gaskets.
4. Condensate entry below the disc concentric to disc/seat ensures clean and parallel lift to disc with reference to seat, eliminating any localized wear and tear.
5. An inbuilt strainer screen of adequately large area ensures long and trouble free operation.

Capacity Chart



| Item | Part | Or mm | | Nm |
|------|-------|----------|-----|---------|
| 2 | Spool | 42 | M35 | 180-200 |
| 5 | Stud | 32 | M28 | 170-190 |

Available Spares

| | |
|--------------------------------------|-----|
| Strainer Screen and Disc (pkt. of 3) | A+B |
| Isotub | C |

The spare parts available are shown in heavy outline. Parts drawn in broken line are not supplied as spares.

How to Order Spares

Always order spares by using the description given in the column headed "Available Spare" and stating the size and type of trap.

Example: 1No. Strainer Screen for DN15 Forbes Marshall Thermodynamic Trap FMTD64

How to Order

Example: 1No. DN15 Forbes Marshall Thermodynamic Trap FMTD64

Installation

Preferably on horizontal pipe with cover on top. The trap can be fitted in other positions if unavoidable.

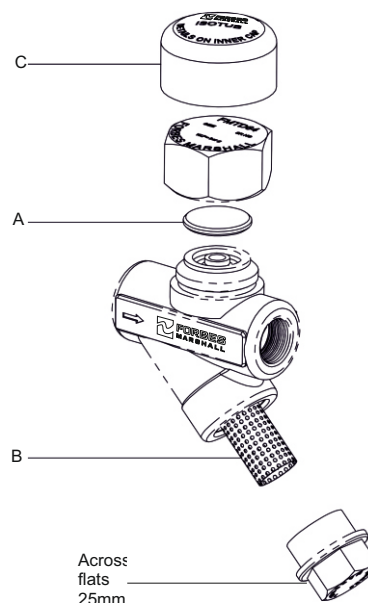
Maintenance

Remove the isotub if fitted and unscrew cap using spanner. Do not use pipe wrench which may cause distortion of the cap. If the disc and body seating faces are only slightly worn they can be refaced by lapping individually on a flat surface such as a surface plate. A figure of eight motion and a diluted 1:6 lapping compound such as 6 micron Aluminium Oxide gives the best results.

If the wear is too great to be rectified by simple lapping, the seating faces on the body must be ground flat and then lapped and the disc replaced by a new one. The total amount of metal removed in this way should not exceed 0.25 mm or 0.010".

When re-assembling, the disc is normally placed in position with the grooved side in contact with the body seating face. Screw on the cap; no gasket is required but suitable high temperature anti-seize grease should be applied to the threads.

To clean or replace the strainer, unscrew the strainer cap using a spanner, withdraw the screen and clean or replace with a new one if damaged. To re-assemble, insert the screen in cap, then screw cap into place. No gasket is required but a fine smear of Molybdenum Disulphide grease should be applied to the threads.



Forbes Marshall
Krohne Marshall
Forbes Marshall Arca
Codel International
Forbes Solar
Forbes Vyncke
Forbes Marshall Steam Systems

Opp 106th Milestone
Bombay Poona Road
Kasarwadi, Pune - 411 034. INDIA
Tel : 91(0)20-27145595, 39858555
Fax : 91(0)20-27147413

Email : seg@forbesmarshall.com, ccmidc@forbesmarshall.com

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B-85, Phase II, Chakan Indl Area
Sawardari, Chakan, Tal. Khed
Dist. Pune - 410 501. INDIA
Tel : 91(0)2135-393400

A-34/35, MIDC H Block
Pimpri, Pune - 411 018. INDIA.
Tel : 91(0)20-27442020, 39851199
Fax : 91(0)20-27442040

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www.forbesmarshall.com